

**MARKED VERSION OF AMENDED CLAIMS – OZ 50543**

3. A process as claimed in claim 1 [or 2], wherein the pulverulent metallic copper or the pulverulent cement or the mixture thereof is added in an amount in the range from 1 to 40% by weight, based on the total weight of the oxidic material.
4. A process as claimed in claim 1 [any of claims 1 to 3], wherein the particle size of the pulverulent copper and of the pulverulent cement is in the range from 0.1 to 1000  $\mu\text{m}$ .
5. A process as claimed in claim 1 [any of claims 1 to 4], wherein graphite is added in an amount in the range from 0.5 to 5% by weight, based on the total weight of oxidic material, to the oxidic material or the mixture resulting from (ii).
6. A process as claimed in claim 1 [any of claims 1 to 5], wherein the organic compound is a carboxylic acid, a carboxylic ester, a carboxylic anhydride or a lactone.

CLAIMS AS FILED - OZ 50543

1. A process for the hydrogenation of an organic compound containing at least one carbonyl group, which comprises bringing the organic compound in the presence of hydrogen into contact with a shaped body which can be produced by a process in which
- (i) an oxidic material comprising copper oxide, zinc oxide and aluminum oxide is made available,
- (ii) pulverulent metallic copper or pulverulent cement or a mixture thereof is added to the oxidic material, and
- (iii) the mixture resulting from (ii) is shaped to form a shaped body.
2. A process as claimed in claim 1, wherein the oxidic material comprises
- (a) copper oxide in a proportion in the range  $60 \leq x \leq 80\%$  by weight, preferably  $65 \leq x \leq 75\%$  by weight,
- (b) zinc oxide in a proportion in the range  $15 \leq y \leq 35\%$  by weight, preferably  $20 \leq y \leq 30\%$  by weight, and
- (c) aluminum oxide in a proportion in the range  $2 \leq z \leq 20\%$  by weight, preferably  $3 \leq z \leq 7\%$  by weight,
- in each case based on the total weight of the oxidic material after calcination, where  $80 \leq x + y + z \leq 100$ , in particular  $95 \leq x + y + z \leq 100$ , and cement is not included as part of the oxidic material in the above sense.
3. A process as claimed in claim 1, wherein the pulverulent metallic copper or the pulverulent cement or the mixture thereof is added in an amount in the range from 1 to 40% by weight, based on the total weight of the oxidic material.

4. A process as claimed in claim 1, wherein the particle size of the pulverulent copper and of the pulverulent cement is in the range from 0.1 to 1000  $\mu\text{m}$ .
5. A process as claimed in claim 1, wherein graphite is added in an amount in the range from 0.5 to 5% by weight, based on the total weight of oxidic material, to the oxidic material or the mixture resulting from (ii).
6. A process as claimed in claim 1, wherein the organic compound is a carboxylic acid, a carboxylic ester, a carboxylic anhydride or a lactone.
7. A process as claimed in claim 6, wherein the organic compound is adipic acid or an ester of adipic acid.